

## ABSTRACT OF THE DISCLOSURE

An ink permeative layer is deposited so as to cover at least one of an obverse face and a reverse face of a substrate. Digital print data is prepared according to a design of the instrument panel including indicative scales, indicative numerals, indicative characters and indicative symbols on the instrument panel which are visually presented to a driver. Ink is jetted to the ink permeative layer in accordance with the digital print data. The design of the instrument panel is determined according to a request of the driver.